Installation

Type Screw M12

OL-Connectors are suitable for Aluminium- and Copper conductors.

The conductor is mounted under tin plated copper busbar. See picture ->

- For stripping cable, see stripping lenght $\mathbf{L}_{\mathbf{1}}$ (table below)
- Remove any layer of oxide.
- Segmental conductors have to be rounded before mounting.

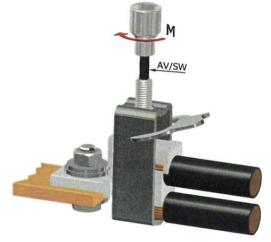


Connection				
Screw head for tool	SW	6 mm	Conductors	2xAl/Cu 185-300 mm²
Tightening torque M	185-300 mm²	70 Nm	Stripping lenght	L ₁ 46±2 mm
	- li		L ₁	
	-7			
	- 態			



Mounting to busbar. See picture above

- Be sure that, there are no burrs around the hole.
- Length of the screw depends on the busbar thickness.
- Use standard screws, nuts and washers. (Plated by Zn)
- Recommended torque for M12 is 50-75 Nm



- Tighten the screw torque M
- Support connector during tightening.

liring, pcs / connection, Cu(Al)										
1,5 mm ²	2,5 mm ²	6 mm ²	10 mm ²	16 mm ²	25 mm ²	35 mm ²	50 mm ²			
1	-	-	-	-	-	-	-			
70 mm ²	95 mm ²	120 mm ²	150 mm ²	185 mm ²	240 mm ²	300 mm ²	400 mm ²			
	-	-	-	1(1)	1(1)	1(1)	_			

